



Repair Parts Sheet

High Tonnage Hydraulic Cylinders
HCG-Series

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L4206	D	12/2020	C

NOTICE:

Enerpac recommends the installation of all parts included in a service assembly or repair kit to ensure optimum performance of the repaired product.

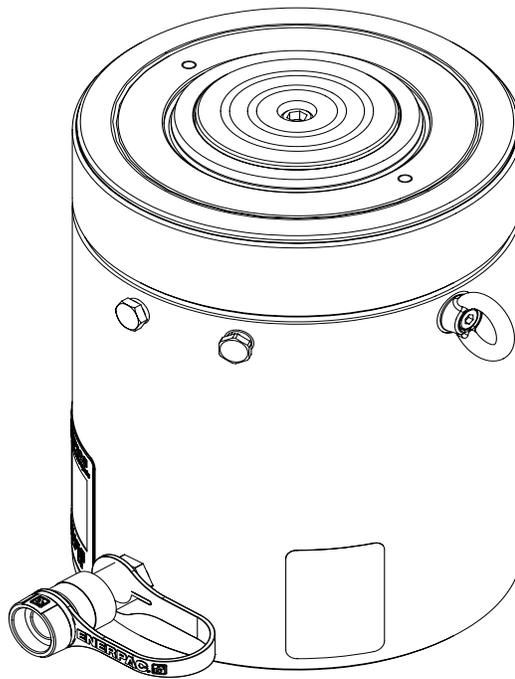
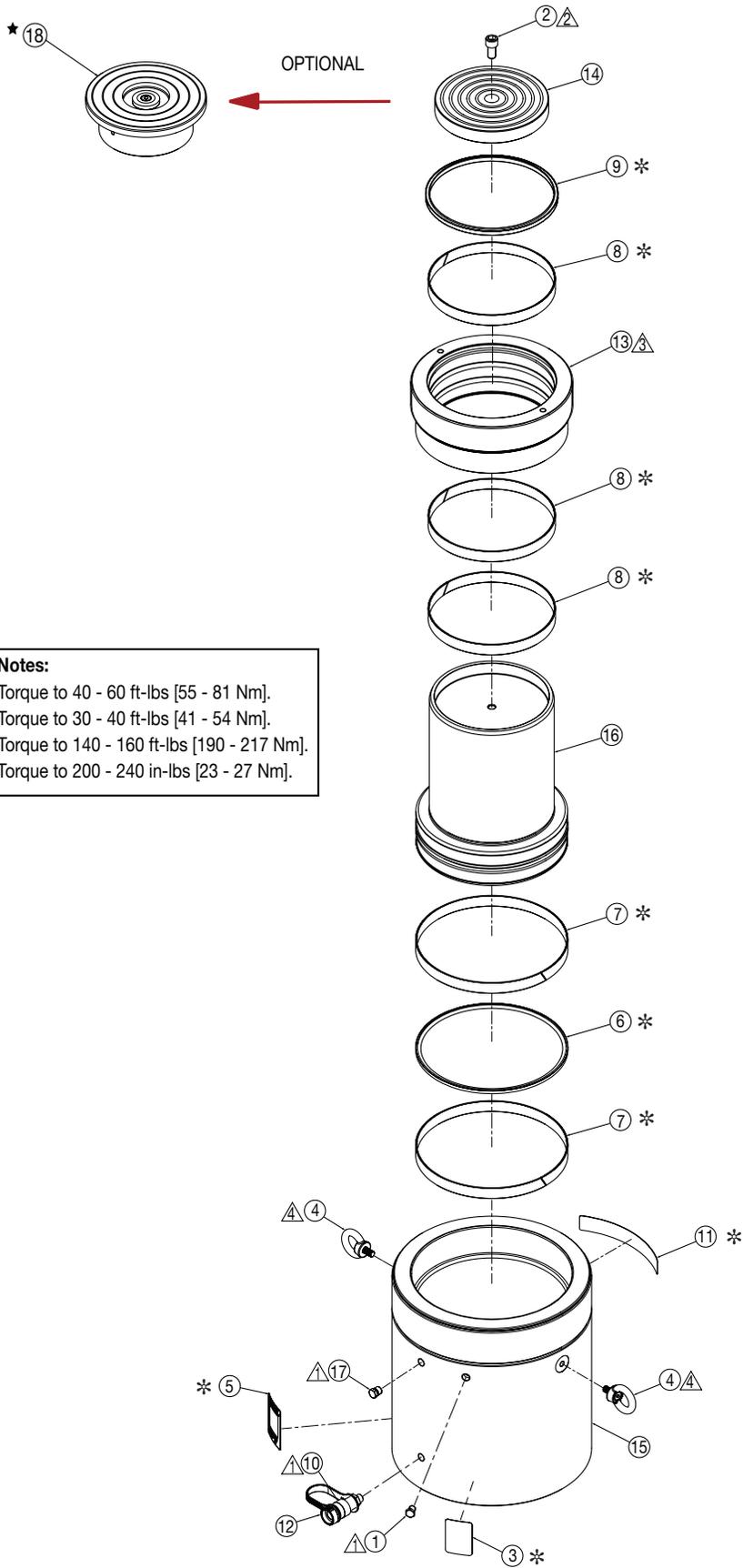


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Figure 1, Exploded View - Model HCG-500

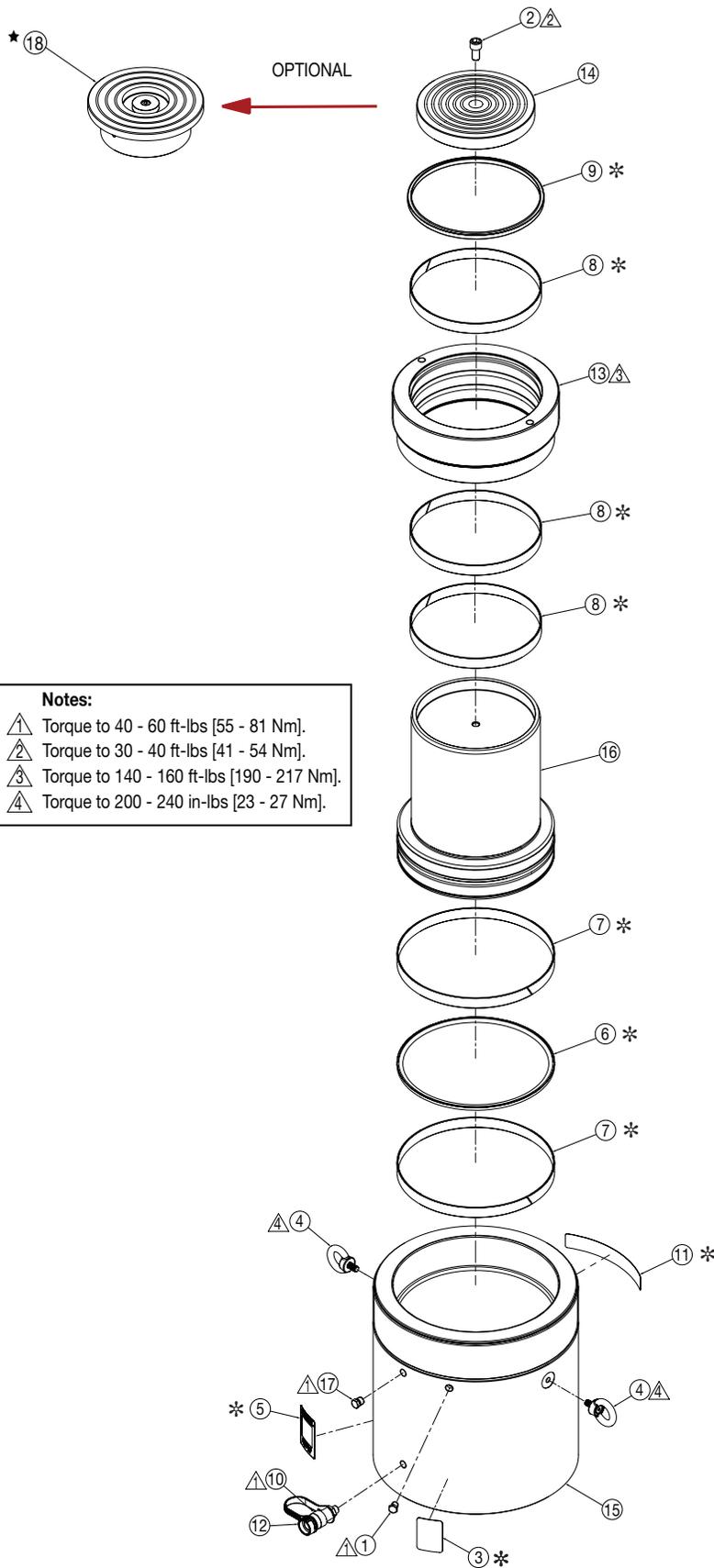


Repair Parts List for Figure 1

Item	Part Number	Qty.	Description
1	BSS6349D	1	Plug
2	CBE1625028-1A	1	Screw, SHC M16 x 30 Zinc
3	*	1	Warning Decal, 2.19" x 3.18"
4	DB8086667	2	Eyebolt, Rotating, M12
5	*	1	Decal, Product Specification
6	*	1	Piston Seal 305 x 284 x 8,1
7	*	2	Bearing, Piston 305 x 25
8	*	3	Bearing, Rod 250 x 25
9	*	1	Wiper 250 mm
10	CR400	1	Female Coupler
11	*	1	Decal, Enerpac
12	CD411D	1	Dust Cap
13	HCG5002044	1	Stop Ring HCG 500 Ton
14	HCL500045	1	Saddle HCL 500 Ton
15	N/A	1	Base HCG/HCR 500 Ton 50 mm
	N/A	1	Base HCG/HCR 500 Ton 100 mm
	N/A	1	Base HCG/HCR 500 Ton 150 mm
	N/A	1	Base HCG/HCR 500 Ton 200 mm
	N/A	1	Base HCG/HCR 500 Ton 250 mm
	N/A	1	Base HCG/HCR 500 Ton 300 mm
16	HCR5002040	1	Plunger HCG/HCR 500 Ton 50 mm
	HCR5004040	1	Plunger HCG/HCR 500 Ton 100 mm
	HCR5006040	1	Plunger HCG/HCR 500 Ton 150 mm
	HCR5008040	1	Plunger HCG/HCR 500 Ton 200 mm
	HCR50010040	1	Plunger HCG/HCR 500 Ton 250 mm
	HCR50012040	1	Plunger HCG/HCR 500 Ton 300 mm
17	R515245-2	1	Plug
★ 18	CATS500	1	Tilting Saddle 500 Ton

* Included in HCG500K Seal Kit. N/A - Not Available. ★Optional item

Figure 2, Exploded View - Model HCG-600

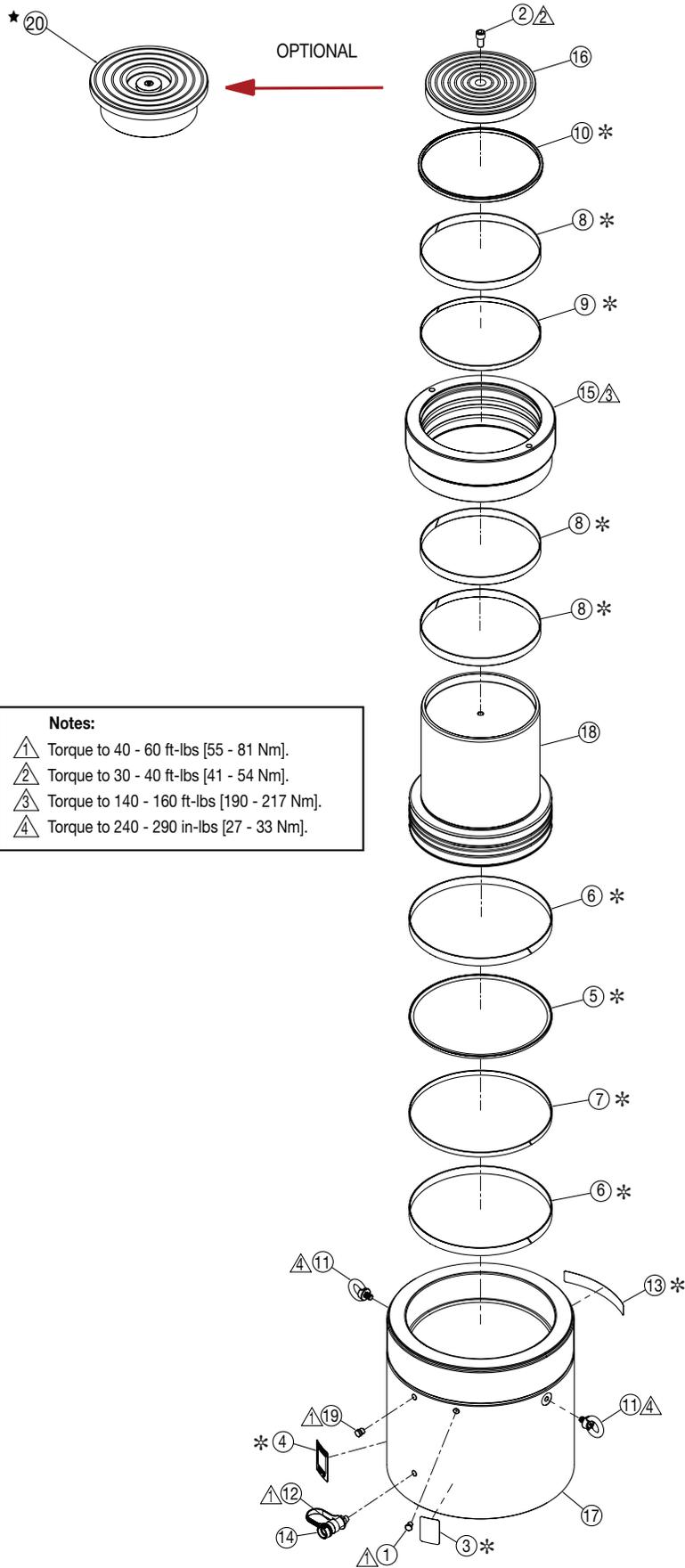


Repair Parts List for Figure 2

Item	Part Number	Qty.	Description
1	BSS6349D	1	Plug
2	CBE1625028-1A	1	Screw, SHC M16 x 30 Zinc
3	*	1	Warning Decal, 2.19" x 3.18"
4	DB8086667	2	Eyebolt, Rotating, M12
5	*	1	Decal, Product Specification
6	*	1	Piston Seal 330 x 305,5 x 8,1
7	*	2	Bearing, Piston 330 x 25
8	*	3	Bearing, Rod 270 x 25
9	*	1	Wiper 270 mm
10	CR400	1	Female Coupler
11	*	1	Decal, Enerpac
12	CD411D	1	Dust Cap
13	HCG6002044	1	Stop Ring HCG 600 Ton
14	HCL600045	1	Saddle HCL 600 Ton
15	N/A	1	Base HCG/HCR 600 Ton 50 mm
	N/A	1	Base HCG/HCR 600 Ton 100 mm
	N/A	1	Base HCG/HCR 600 Ton 150 mm
	N/A	1	Base HCG/HCR 600 Ton 200 mm
	N/A	1	Base HCG/HCR 600 Ton 250 mm
	N/A	1	Base HCG/HCR 600 Ton 300 mm
16	HCR6002040	1	Plunger HCG/HCR 600 Ton 50 mm
	HCR6004040	1	Plunger HCG/HCR 600 Ton 100 mm
	HCR6006040	1	Plunger HCG/HCR 600 Ton 150 mm
	HCR6008040	1	Plunger HCG/HCR 600 Ton 200 mm
	HCR60010040	1	Plunger HCG/HCR 600 Ton 250 mm
	HCR60012040	1	Plunger HCG/HCR 600 Ton 300 mm
17	R515245-2	1	Plug
★ 18	CATS600	1	Tilting Saddle 600 Ton

* Included in HCG600K Seal Kit. N/A - Not Available. ★Optional item

Figure 3, Exploded View - Model HCG-800

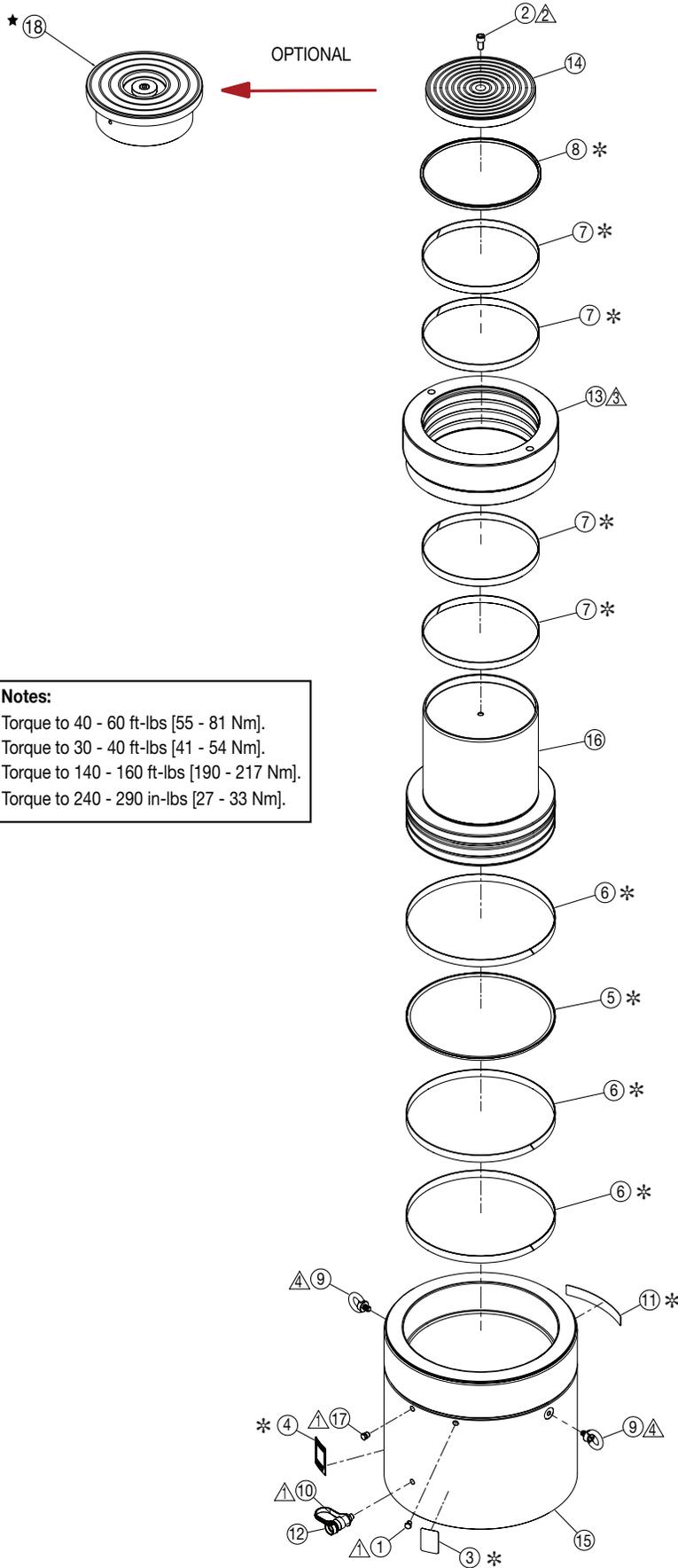


Repair Parts List for Figure 3

Item	Part Number	Qty.	Description
1	BSS6349D	1	Plug
2	CBE1625028-1A	1	Screw, SHC M16 x 30 Zinc
3	*	1	Warning Decal, 2.19" x 3.18"
4	*	1	Decal, Product Specification
5	*	1	Piston Seal 385 x 360,5 x 8,1
6	*	2	Bearing, Piston 385 x 25
7	*	1	Bearing, Piston 380 x 25
8	*	3	Bearing, Rod 320 x 25
9	*	1	Bearing, Rod 320 x 15
10	*	1	Wiper 320 mm
11	DB8168667	2	Eyebolt, Rotating, M14
12	CR400	1	Female Coupler
13	*	1	Decal, Enerpac
14	CD411D	1	Dust Cap
15	HCG8002044	1	Stop Ring HCG 800 Ton
16	HCL800045	1	Saddle HCL 800 Ton
17	N/A	1	Base HCG/HCR 800 Ton 50 mm
	N/A	1	Base HCG/HCR 800 Ton 100 mm
	N/A	1	Base HCG/HCR 800 Ton 150 mm
	N/A	1	Base HCG/HCR 800 Ton 200 mm
	N/A	1	Base HCG/HCR 800 Ton 250 mm
	N/A	1	Base HCG/HCR 800 Ton 300 mm
18	HCR8002040	1	Plunger HCG/HCR 800 Ton 50 mm
	HCR8004040	1	Plunger HCG/HCR 800 Ton 100 mm
	HCR8006040	1	Plunger HCG/HCR 800 Ton 150 mm
	HCR8008040	1	Plunger HCG/HCR 800 Ton 200 mm
	HCR80010040	1	Plunger HCG/HCR 800 Ton 250 mm
	HCR80012040	1	Plunger HCG/HCR 800 Ton 300 mm
19	R515245-2	1	Plug
★ 20	CATS800	1	Tilting Saddle 800 Ton

* Included in HCG800K Seal Kit. N/A - Not Available. ★ Optional item

Figure 4, Exploded View - Model HCG-1000



Repair Parts List for Figure 4

Item	Part Number	Qty.	Description
1	BSS6349D	1	Plug
2	CBE1625028-1A	1	Screw, SHC M16 x 30 Zinc
3	*	1	Warning Decal, 2.19" x 3.18"
4	*	1	Decal, Product Specification
5	*	1	Piston Seal 440 x 415,5 x 8,1
6	*	3	Bearing, Piston 440 x 25
7	*	4	Bearing, Rod 340 x 25
8	*	1	Wiper 340 mm
9	DB8168667	2	Eyebolt, Rotating, M14
10	CR400	1	Female Coupler
11	*	1	Decal, Enerpac
12	CD411D	1	Dust Cap
13	HCG10002044	1	Stop Ring HCG 1000 Ton
14	HCL1000045	1	Saddle HCL 1000 Ton
15	N/A	1	Base HCG/HCR 1000 Ton 50 mm
	N/A	1	Base HCG/HCR 1000 Ton 100 mm
	N/A	1	Base HCG/HCR 1000 Ton 150 mm
	N/A	1	Base HCG/HCR 1000 Ton 200 mm
	N/A	1	Base HCG/HCR 1000 Ton 250 mm
	N/A	1	Base HCG/HCR 1000 Ton 300 mm
16	HCR10002040	1	Plunger HCG/HCR 1000 Ton 50 mm
	HCR10004040	1	Plunger HCG/HCR 1000 Ton 100 mm
	HCR10006040	1	Plunger HCG/HCR 1000 Ton 150 mm
	HCR10008040	1	Plunger HCG/HCR 1000 Ton 200 mm
	HCR100010040	1	Plunger HCG/HCR 1000 Ton 250 mm
	HCR100012040	1	Plunger HCG/HCR 1000 Ton 300 mm
17	R515245-2	1	Plug
★ 18	CATS1000	1	Tilting Saddle 1000 Ton

* Included in HCG1000K Seal Kit. N/A - Not Available. ★Optional item



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