

Pneumatic Toggle Clamps | Product Overview

Features:

- Pneumatic version of Model 650 manual straight line action clamp
- Sensor ready for round or T-slot style sensors
- Built-in flow restriction eliminates need for external flow controls

Applications:

- Also Available:
- AssemblyWelding

Light press

operations

- See page MC-ACC-1 for spindle accessories
- See page MC-PSC-40 for sensing options



Technical Information | Holding Capacities | Dimensions

| Model | Maximum Holding Capacity | Maximum Exerting Force @ 5bar [72PSI] | Plunger Travel | Plunger Thread | Weight | Bore Size | Air Consumption† dm³ [ft³] | Port Size |
|----------------|--------------------------------|---------------------------------------------|-------------------|-------------------|-----------|--------------|----------------------------------|--------------|
| 850 () | [16,000 lbf] | [1232 lbf] | [2.00] | 5/8-11 | [16.66lb] | [2.48] | [0.109] | 1/4 NPT |
| 850-ME(i) | 71200 N | 5522 N | 50,8 | M16 | 7,56kg | 63 | 3,08 | G-1/4 |

(i) This item is available upon request. *Per double stroke at 5bar [72PSI]

Max Cylinder Pressure: 10bar [145psig] Max Operating Temp: -10°C to 90°C [-14°F to 194°F] Replacement Seal Kit: 850450-63-1-00 Replacement Clamp Assembly: 850-LC, 850-M-LC Replacement Cylinder Assembly: 868CYL

*In no case should the inlet pressure be high enough to create an exerting force that exceeds the clamp's holding capacity. See Technical Appendix Section for details.

Sensor Accessories

Round Reed Switch with Quick Disconnect T-slot Reed Switch with Quick Disconnect Quick Disconnect 2M Extension Cable Quick Disconnect 5M Extension Cable Item Number 810169 8EA-109-1 CABL-010 CABL-013

See Pneumatic Accessories section for more options





